



GETTING STARTED MANUAL

NAV/COMM TEST SET IFR 4000

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This manual contains essential information relating to initial use of the unit.

VIAVI recommends the operator become familiar with the Operation Manual contained on the accompanying CD-ROM.

Product Warranty

Refer to http://www.viavisolutions.com/enus/warranty-information for the Product Warranty information.

SAFETY FIRST: TO ALL OPERATIONS PERSONNEL

REFER ALL SERVICING OF UNIT TO QUALIFIED TECHNICAL PERSONNEL. THIS UNIT CONTAINS NO OPERATOR SERVICEABLE PARTS.

WARNING: USING THIS EQUIPMENT IN A MANNER NOT SPECIFIED BY THE ACCOMPANYING DOCUMENTATION MAY IMPAIR THE SAFETY PROTECTION PROVIDED BY THE EQUIPMENT.

CASE, COVER OR PANEL REMOVAL

Opening the Case Assembly exposes the operator to electrical hazards that can result in electrical shock or equipment damage. Do not operate this Test Set with the Case Assembly open.

SAFETY IDENTIFICATION IN TECHNICAL MANUAL

This manual uses the following terms to draw attention to possible safety hazards, that may exist when operating or servicing this equipment.

CAUTION: THIS TERM IDENTIFIES CONDITIONS OR ACTIVITIES THAT, IF IGNORED, CAN RESULT IN EQUIPMENT OR PROPERTY DAMAGE (E.G., FIRE).

WARNING: THIS TERM IDENTIFIES CONDITIONS OR ACTIVITIES THAT, IF IGNORED, CAN RESULT IN PERSONAL INJURY OR DEATH.

SAFETY SYMBOLS IN MANUALS AND ON UNITS

<u>^</u>

CAUTION: Refer to accompanying documents. (This symbol refers to specific CAUTIONS represented on the unit and clarified in the text.)



AC OR DC TERMINAL: Terminal that may supply or be supplied with AC or DC voltage.



DC TERMINAL: Terminal that may supply or be supplied with DC voltage.



AC TERMINAL: Terminal that may supply or be supplied with AC or alternating voltage.

EQUIPMENT GROUNDING PRECAUTION

Improper grounding of equipment can result in electrical shock.

USE OF PROBES

Check the specifications for the maximum voltage, current and power ratings of any connector on the Test Set before connecting it with a probe from a terminal device. Be sure the terminal device performs within these specifications before using it for measurement, to prevent electrical shock or damage to the equipment.

POWER CORDS

Power cords must not be frayed, broken nor expose bare wiring when operating this equipment.

USE RECOMMENDED FUSES ONLY

Use only fuses specifically recommended for the equipment at the specified current and voltage ratings.

SAFETY FIRST: TO ALL OPERATIONS PERSONNEL (cont)

INTERNAL BATTERY

This unit contains a Lithium Ion Battery, serviceable only by a qualified technician.

CAUTION: SIGNAL GENERATORS CAN BE A SOURCE OF ELECTROMAGNETIC INTERFERENCE

(EMI) TO COMMUNICATION RECEIVERS. SOME TRANSMITTED SIGNALS CAN CAUSE DISRUPTION AND INTERFERENCE TO COMMUNICATION SERVICES OUT TO A DISTANCE OF SEVERAL MILES. LISERS OF THIS FOLLOWERS SHOULD SCRUTINIZE

DISTANCE OF SEVERAL MILES. USERS OF THIS EQUIPMENT SHOULD SCRUTINIZE ANY OPERATION THAT RESULTS IN RADIATION OF A SIGNAL (DIRECTLY OR

INDIRECTLY) AND SHOULD TAKE NECESSARY PRECAUTIONS TO AVOID POTENTIAL

COMMUNICATION INTERFERENCE PROBLEMS.

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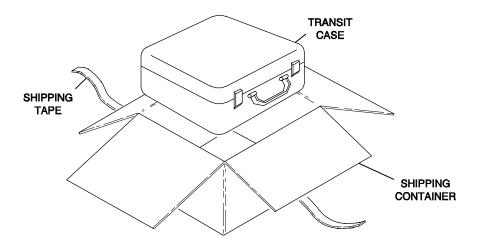
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SERVICE UPON RECEIPT OF MATERIAL

UNPACKING

Special-design packing material inside this shipping carton provides maximum protection for the IFR 4000. Avoid damaging the carton and packing material during equipment unpacking. Use the following steps for unpacking the IFR 4000.

- Cut and remove the sealing tape on the carton top and open the carton.
- Grasp the IFR 4000 transit case firmly, while restraining the shipping carton, and lift the equipment and packing material vertically.
- Place the IFR 4000 transit case and end cap packing on a suitable flat, clean and dry surface.
- Remove the protective plastic bag from the IFR 4000 transit case.
- Place protective plastic bag and end cap packing material inside shipping carton.
- Store the shipping carton for future use should the IFR 4000 need to be returned.



SERVICE UPON RECEIPT OF MATERIAL (cont)

CHECKING UNPACKED EQUIPMENT

Check the equipment for damage incurred during shipment. If the equipment has been damaged or if items seem to be absent from the shipment, report the damage and/or discrepancies to VIAVI Customer Service.

DESCRIPTION	PART NUMBER	STANDARD/OPTIONAL	QTY
IFR 4000		STANDARD	1
AC/DC POWER SUPPLY	67366 (7110-5600-200)	STANDARD	1
ANTENNA, 75 MHz	9140 (1201-5601-000)	STANDARD	1
ANTENNA, TELESCOPING	9137 (1201-0909-900)	STANDARD	1
TNC (MALE - MALE) COAXIAL CABLE	62398 (6041-5680-800)	STANDARD	1
TNC SHORT	24140 (2289-0001-009)	STANDARD	1
50 Ω LOAD	24141 (2289-0001-010)	STANDARD	1
5 A FUSE	56080 (5106-0000-057)	STANDARD	1
TRANSIT CASE	10238 (1412-5653-000)	STANDARD	1
POWER CORD (110 USE) (US ONLY)	62302 (6041-0001-000)	STANDARD	1
POWER CORDS (220 USE)	64020 (7001-9903-000)	STANDARD	1
ANTENNA INSTRUCTIONS (PAPER)	6085 (1002-5600-8P0)	STANDARD	1
PASSWORD CARD (PAPER)	6086 (1002-5600-9P0)	STANDARD	1
OPERATION MANUAL (CD-ROM)	6081 (1002-5600-2C0)	STANDARD	1

MAINTENANCE MANUAL (CD-ROM)	6083 (1002-5600-4C0)	OPTIONAL
RS-232 INTERFACE CABLE (15-PIN)	62399 (6041-5680-900)	OPTIONAL
RS-232 INTERFACE CABLE (25-PIN)	62400 (6041-5681-200)	OPTIONAL
BENCH STAND	63656 (6500-5681-000)	OPTIONAL

STANDARD EQUIPMENT



OPTIONAL EQUIPMENT



SPECIFICATIONS

Input Power (Test Set)

Input Range: 11 to 32 Vdc
Power Consumption: 55 W Maximum

16 W Nominal at 18 Vdc with Charged Battery

Fuse Requirements: 5 A, 32 Vdc, Type F

Input Power (External AC to DC Converter)

Input Range: 100 to 250 VAC, 1.5 A Maximum, 47 to 63 Hz

Main Supply Voltage Fluctuations: ≤10% of the nominal voltage

Transient Overvoltages: According to Installation Category II

Environmental (Test Set)

Use: Pollution Degree 2 Altitude: \leq 4800 meters Operating Temperature: -20 $^{\circ}$ to 55 $^{\circ}$ C

(Battery Charging temperature range is 5° to 40°C,

controlled by internal charger)

Storage Temperature: -30° to 70°C

(Li Ion Battery must be removed when <-20°C and

>60°C)

Relative Humidity:

5°C to <10°C: 80% 10°C to <31°C: 95% 31°C to <40°C: 75% 40°C to 50°C: 45%

Environmental (External AC to DC Converter)

Use: Indoors

Altitude: \leq 3000 meters Temperature: \leq 5° to 40°C

INSTALLATION

GENERAL

The IFR 4000 is powered by an internal Lithium Ion battery pack. The Test Set is supplied with an external DC Power Supply that enables the operator to recharge the battery when connected to AC power.

NOTE: The IFR 4000 can operate continuously on AC power via the DC Power Supply, for servicing and/or bench tests.

BATTERY OPERATION

The internal battery is equipped to power the IFR 4000 for eight hours of continuous use, after which time, the IFR 4000 battery needs recharging. Battery Operation Time Remaining (in Hours) is displayed on all screens.

The IFR 4000 contains an automatic time-out to conserve power. If a key is not pressed within a 5 to 20 minute time period, the Test Set shuts Off (only when using battery power). The Power Down Time may be set in the Setup Screen.

BATTERY CHARGING

The battery charger operates whenever DC power (11 to 32 Vdc) is applied to the Test Set with the supplied DC Power Supply or a suitable DC power source. When charging, the battery reaches an 100% charge in approximately four hours. The internal battery charger allows the battery to charge between a temperature range of 5° to 40°C. The IFR 4000 can operate, connected to an external DC source, outside the battery charging temperature range (5° to 40°C).

The battery should be charged every three months (minimum) or disconnected for long term inactive storage periods of more than six months. The Battery must be removed when conditions surrounding the Test Set are $<-20^{\circ}$ C and $>60^{\circ}$ C)

SAFETY PRECAUTIONS

The following safety precautions must be observed during installation and operation. VIAVI assumes no liability for failure to comply with any safety precaution outlined in this manual.

Complying with Instructions

Installation/operating personnel should not attempt to install or operate the IFR 4000 without reading and complying with instructions contained in this manual. All procedures contained in this manual must be performed in exact sequence and manner described.

Grounding Power Cord

WARNING: DO NOT USE A THREE-PRONG TO TWO-PRONG ADAPTER PLUG. DOING SO CREATES
A SHOCK HAZARD BETWEEN THE CHASSIS AND ELECTRICAL GROUND.

For AC operation, the AC Line Cable, connected to the DC Power Supply, is equipped with standard three-prong plug and must be connected to a properly grounded three-prong receptacle that is easily accessible. It is the customer's responsibility to:

- Have a qualified electrician check receptacle(s) for proper grounding.
- Replace any standard two-prong receptacle(s) with properly grounded three-prong receptacle(s).

INSTALLATION (cont)

Operating Safety

Due to potential for electrical shock within the Test Set, the Case Assembly must be closed when the Test Set is connected to an external power source.

Battery replacement, fuse replacement and internal adjustments must only be performed by qualified service technicians.

AC POWER REQUIREMENTS

The DC Power Supply, supplied with the IFR 4000, operates over a voltage range of 100 to 250 VAC at 47 to 63 Hz.

The battery charger operates whenever DC power (11 to 32 Vdc) is applied to the Test Set with the supplied DC Power Supply or a suitable DC power source. When charging, the battery reaches an 100% charge in approximately four hours. The Battery Charging temperature range is 5° to 40°C, controlled by an internal battery charger.

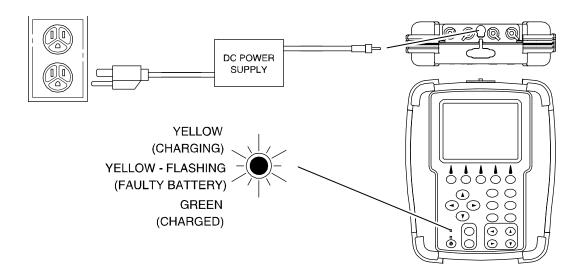
BATTERY RECHARGING

STEP

PROCEDURE

- 1. Connect AC Line Cable to either:
 - AC PWR Connector on the DC Power Supply and an appropriate AC power source
 - Suitable DC power source
- 2. Connect the DC Power Supply to the DC POWER Connector on the IFR 4000.
- 3. Verify the CHARGE Indicator illuminates yellow.
- 4. Allow four hours for battery charge or until the CHARGE Indicator illuminates green.

NOTE: If the CHARGE Indicator flashes yellow and/or the battery fails to accept a charge and the IFR 4000 does not operate on battery power, the battery, serviceable only by a qualified technician, requires replacement. Refer to Battery/Voltage Instructions.



INSTALLATION (cont)

EXTERNAL CLEANING

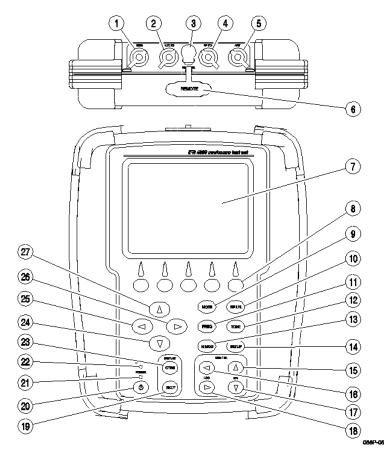
The following procedure contains routine instructions for cleaning the outside of the Test Set.

CAUTION: DISCONNECT POWER FROM TEST SET TO AVOID POSSIBLE DAMAGE TO ELECTRONIC CIRCUITS.

STEP PROCEDURE

- 1. Clean front panel buttons and display face with soft lint-free cloth. If dirt is difficult to remove, dampen cloth with water and a mild liquid detergent.
- 2. Remove grease, fungus and ground-in dirt from surfaces with soft lint-free cloth dampened (not soaked) with isopropyl alcohol.
- 3. Remove dust and dirt from connectors with soft-bristled brush.
- Cover connectors, not in use, with suitable dust cover to prevent tarnishing of connector contacts.
- 5. Clean cables with soft lint-free cloth.
- 6. Paint exposed metal surface to avoid corrosion.

CONTROLS, CONNECTORS AND INDICATORS



- 1. SWR Connector
- 2. AUX I/O Connector
- 3. DC POWER Connector
- 4. RF I/O Connector
- 5. ANT Connector
- 6. REMOTE Connector
- 7. Display
- 8. Multi-Function Soft Keys
- 9. MODE Select Key
- 10. RF LVL Field Select Key
- 11. FREQ Field Select Key
- 12. TONE Field Select Key
- 13. M MOD Field Select Key
- 14. SETUP Key
- 15. G/S DDM UP Key
- 16. LOC DDM LEFT Key
- 17. G/S DDM DOWN Key
- 18. LOC DDM RIGHT Key
- 19. BACKLIGHT Key
- 20. POWER Key
- 21. POWER Indicator
- 22. CHARGE Indicator
- 23. CONTRAST Key
- 24. DECREMENT/SELECT Data Key
- 25. SELECT DATA UNIT MSB Key
- 26. SELECT DATA UNIT LSB Key
- 27. INCREMENT/SELECT Data Key

CONTROLS, CONNECTORS AND INDICATORS (cont)

ITEM

DESCRIPTION

1. SWR Connector

TNC Type Connector used for VSWR measurements on Antenna and Feeder Systems.

2. AUX I/O Connector

BNC Type Connector for output of baseband modulation and 10 MHz reference and for counter input.

3. DC POWER Connector

Circular Type Connector (2.5 mm center, 5.5 mm outer diameter, center positive) used for battery charging or operation of Test Set.

4. RF I/O Connector

TNC Type Connector used for direct connect to the UUT for power and frequency measurements for COMM testing, and for providing RF stimulus for VOR/ILS/GS/MB receivers.

5. ANT Connector

BNC Type Connector used for over-the-air stimulus for VOR/ILS/GS/MB receivers and for COMM testing.

6. REMOTE Connector

DB15 or DB25 Type Connector used for remote operation and software upgrades. Contains RS-232, USB Host and USB Peripheral connections.

7. Display (LCD)

38 characters by 16 lines for main screen display with Soft Key boxes at the bottom of the screen.

8. Multi-Function Soft Keys

Five Soft Keys are provided. The legends are displayed in boxes at the bottom of the Display.

9. MODE Select Key

This Key enters the MODE Field and selects the operational mode (i.e., VOR, Localizer, etc.).

10. RF LVL Field Select Key

This Key moves the edit cursor to the RF LVL (RF Level) Field.

The INCREMENT/SELECT Data Key or the DECREMENT/SELECT Data Key may be used to slew the RF Level.

The SELECT DATA UNITS MSB Key or the SELECT DATA UNITS LSB Key may be used to select the RF LVL units to be slewed (i.e., 0.1 dB, 1 dB, etc.).

11. FREQ Field Select Key

This Key moves the edit cursor to the FREQ (Frequency) Field.

The INCREMENT/SELECT Data Key or the DECREMENT/SELECT Data Key may be used to slew the data.

The SELECT DATA UNITS MSB Key or the SELECT DATA UNITS LSB Key may be used to select the FREQ units to be slewed (i.e., 25 kHz, 100 kHz, etc.).

CONTROLS, CONNECTORS AND INDICATORS (cont)

ITEM

DESCRIPTION

12. TONE Field Select Key

This Key moves the edit cursor to the MOD TONE Field.

The INCREMENT/SELECT Data Key or the DECREMENT/SELECT Data Key may be used to slew the data.

13. M MOD Field Select Key

This Key moves the edit cursor to the M MOD (Master Modulation) Field and turns the modulation OFF (0%) or ON (CAL).

The INCREMENT/SELECT Data Key or the DECREMENT/SELECT Data Key may be used to slew the modulation depth.

14. SETUP Key

This Key displays the SETUP Menu.

15. G/S DDM UP Key

This Key slews the displayed Glideslope DDM Up.

Increments are either FIXED or VAR (Variable) depending on the DDM DEV STEP Field setting.

16. LOC DDM LEFT Key

This Key slews the displayed Localizer DDM to the Left.

Increments are either FIXED or VAR (Variable) depending on the DDM DEV STEP Field setting.

17. G/S DDM DOWN Key

This Key slews the displayed Glideslope DDM Down.

Increments are either FIXED or VAR (Variable) depending on the DDM DEV STEP Field setting.

18. LOC DDM RIGHT Kev

This Key slews the displayed Localizer DDM to the Right.

Increments are either FIXED or VAR (Variable) depending on the DDM DEV STEP Field setting.

19. BACKLIGHT Key

This Key displays/exits the Backlight Adjust Field.

The INCREMENT/SELECT Data Key or the DECREMENT/SELECT Data Key may be used to adjust the Backlight Intensity.

The IFR 4000 powers up with the Backlight set to the setting of the previous session.

20. POWER Key

This Key powers the IFR 4000 up and down.

21. POWER Indicator

This Indicator is illuminated when the IFR 4000 is powered.

22. CHARGE Indicator

This Indicator is illuminated when external DC power is applied for Bench Operation or Battery charging.

This Indicator is yellow when the battery is charging, flashing yellow when the battery needs replacing and Green when the battery is fully charged.

CONTROLS, CONNECTORS AND INDICATORS (cont)

ITEM

DESCRIPTION

23. CONTRAST Key

This Key displays/exits the Contrast Adjust Field.

The INCREMENT/SELECT Data Key or the DECREMENT/SELECT Data Key may be used to adjust the Contrast.

24. DECREMENT/SELECT Data Key

This Key decrements data in slewable fields, such as FREQ. This Key also selects data in fields that have fixed functions, such as MOD TONE and MODE.

25. SELECT DATA UNIT MSB Key

This Key moves the slew cursor toward the MSB (Most Significant Bit) of the data field.

Example: When a variable frequency is selected, the slew cursor can be moved from the 1 kHz unit to the 10 kHz unit.

26. SELECT DATA UNIT LSB Key

This Key moves the slew cursor toward the LSB (Least Significant Bit) of the data field.

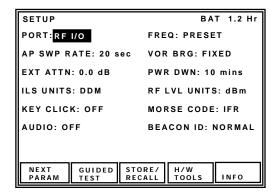
Example: When a variable frequency is selected, the slew cursor can be moved from the 10 kHz unit to the 1 kHz unit.

27. INCREMENT/SELECT Data Key

This Key increments data in slewable fields, such as FREQ. This Key also selects data in fields that have fixed functions, such as MOD TONE and MODE.

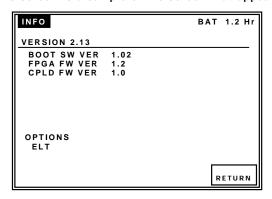
SCREEN HIERARCHY

The Setup Menu allows the operator to set various parameters used in testing, configuration and memory storage. The Setup Menu can be entered from any mode by pressing the SETUP Key.



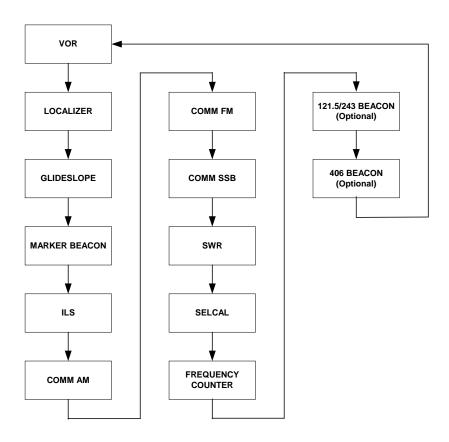
When the Setup Menu is displayed, press the "INFO" Soft Key for the unit software and firmware versions and the Options available.

This screen is a sample of the screen that appears.



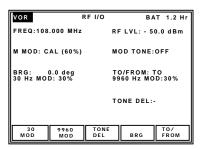
SCREEN HIERARCHY (cont)

The operation mode screen hierarchy is as follows. The VOR Mode Screen is the opening screen. The mode screens can be changed by pressing the MODE Key.

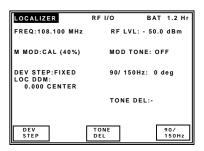


SCREEN HIERARCHY (cont)

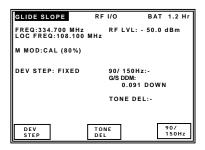
VOR Mode Screen



LOCALIZER Mode Screen



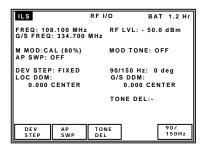
GLIDESLOPE Mode Screen



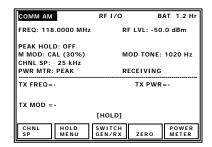
MARKER BEACON Mode Screen



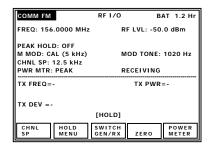
ILS Mode Screen



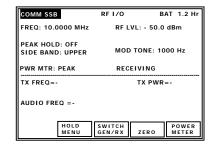
COMM AM Mode Screen



COMM FM Mode Screen

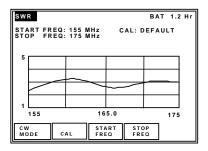


COMM SSB Mode Screen

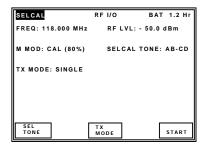


SCREEN HIERARCHY (cont)

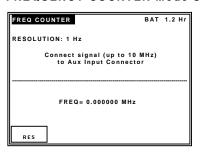
SWR



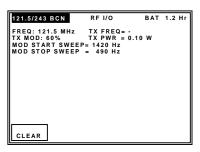
SELCAL Mode Screen



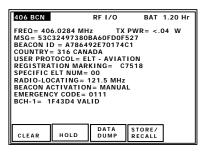
FREQUENCY COUNTER Mode Screen



121.5/243 BEACON Mode Screen



406 BEACON Mode Screen



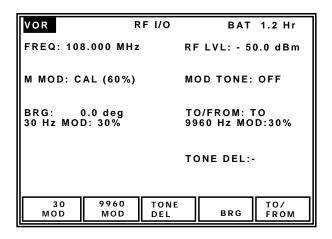
SELF TEST

The IFR 4000 is equipped with a Self Test for quick performance evaluation. The Self Test is initiated manually.

POWER-UP

Press the POWER Key on the IFR 4000 to display the Startup Screen.

After several seconds, the VOR Mode Screen is displayed.

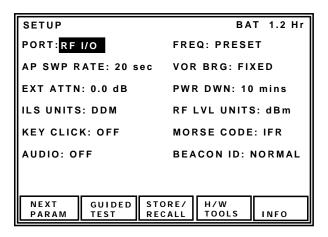


SELF TEST (cont)

RUN SELF TEST

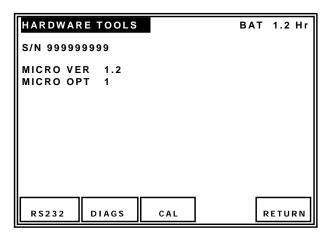
STEP PROCEDURE

1. Press the SETUP Key to display the Setup Menu.

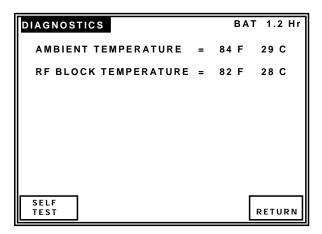


2. Press the H/W TOOLS Soft Key to display the Hardware Tools Screen.

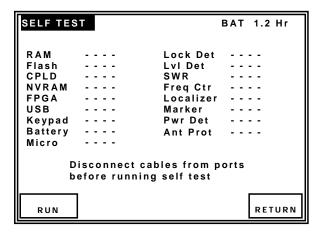
NOTE: MICRO VER is only displayed when the ELT Option Hardware is installed.



3. Press the DIAGS Soft Key to display the Diagnostics Screen.



4. Press the SELFTEST Soft Key to display the Self Test Screen.



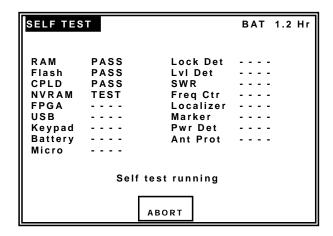
The Self Test cannot be performed until the IFR 4000 has finished the warm-up cycle. If the user attempts to initiate the Self Test before the IFR 4000 is ready, the following message is displayed:

Instrument warming up

Please wait xx secs

The message counts down to zero (0) then the Self Test can be initiated.

5. Press the RUN Soft Key to initiate the Self Test.



- 6. Verify all the modules/assemblies pass the Self Test.
 - If the battery test fails, the battery needs to be charged.
 - If any other failure occurs, refer to the IFR 4000 Operation Manual for more information.

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FOR QUALIFIED SERVICE PERSONNEL ONLY

BATTERY/VOLTAGE INSTRUCTIONS

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SAFETY FIRST: TO ALL SERVICE PERSONNEL (cont)

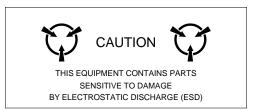
WARNING: THE IFR 4000 USES A LITHIUM ION BATTERY PACK. THE FOLLOWING WARNINGS CONCERNING LITHIUM ION BATTERIES MUST BE HEEDED:

- DO NOT RECHARGE OUTSIDE THE IFR 4000.
- DO NOT CRUSH, INCINERATE OR DISPOSE OF IN NORMAL WASTE.
- DO NOT SHORT CIRCUIT OR FORCE DISCHARGE AS THIS MIGHT CAUSE THE BATTERY TO VENT, OVERHEAT OR EXPLODE.

CAUTION:

INTEGRATED CIRCUITS AND SOLID STATE DEVICES SUCH AS MOS FETS, ESPECIALLY CMOS TYPES, ARE SUSCEPTIBLE TO DAMAGE BY ELECTROSTATIC DISCHARGES RECEIVED FROM IMPROPER HANDLING, THE USE OF UNGROUNDED TOOLS AND IMPROPER STORAGE AND PACKAGING. ANY MAINTENANCE TO THIS UNIT MUST BE PERFORMED WITH THE FOLLOWING PRECAUTIONS:

- BEFORE USE IN A CIRCUIT, KEEP ALL LEADS SHORTED TOGETHER EITHER BY THE USE OF VENDOR-SUPPLIED SHORTING SPRINGS OR BY INSERTING LEADS INTO A CONDUCTIVE MATERIAL.
- WHEN REMOVING DEVICES FROM THEIR CONTAINERS, GROUND THE HAND BEING USED WITH A CONDUCTIVE WRISTBAND.
- TIPS OF SOLDERING IRONS AND/OR ANY TOOLS USED MUST BE GROUNDED.
- DEVICES MUST NEVER BE INSERTED INTO NOR REMOVED FROM CIRCUITS WITH POWER ON.
- PC BOARDS, WHEN TAKEN OUT OF THE SET, MUST BE LAID ON A GROUNDED CONDUCTIVE MAT OR STORED IN A CONDUCTIVE STORAGE BAG. REMOVE ANY BUILT-IN POWER SOURCE, SUCH AS A BATTERY, BEFORE LAYING PC BOARDS ON A CONDUCTIVE MAT OR STORING IN A CONDUCTIVE BAG.
- PC BOARDS, IF BEING SHIPPED TO THE FACTORY FOR REPAIR, MUST BE PACKAGED IN A CONDUCTIVE BAG AND PLACED IN A WELL-CUSHIONED SHIPPING CONTAINER.



CAUTION:

SIGNAL GENERATORS CAN BE A SOURCE OF ELECTROMAGNETIC INTERFERENCE (EMI) TO COMMUNICATION RECEIVERS. SOME TRANSMITTED SIGNALS CAN CAUSE DISRUPTION AND INTERFERENCE TO COMMUNICATION SERVICES OUT TO A DISTANCE OF SEVERAL MILES. USERS OF THIS EQUIPMENT SHOULD SCRUTINIZE ANY OPERATION THAT RESULTS IN RADIATION OF A SIGNAL (DIRECTLY OR INDIRECTLY) AND ENSURE COMPLIANCE WITH INSTRUCTIONS IN FAA CIRCULAR AC 170-6C. DATED FEBRUARY 19. 1981.

FOR QUALIFIED SERVICE PERSONNEL ONLY

FUSE REPLACEMENT

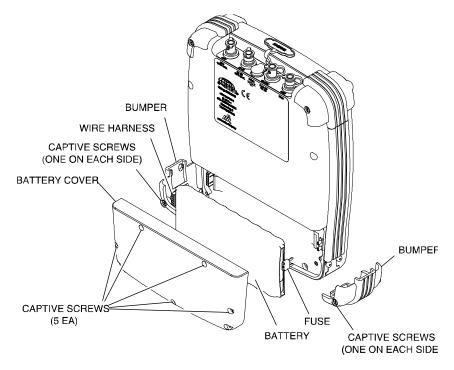
STEP PROCEDURE

- 1. Verify the IFR 4000 is OFF and not connected to AC power.
- 2. Fully loosen two captive screws in the two lower bumpers and remove the bumpers.
- 3. Fully loosen five captive screws and lift the Battery Cover from the Case Assembly.
- 4. Replace fuse:

5 A, 32 Vdc, Type F (Mini Blade Fuse) (Viavi PN: 56080 [5106-0000-057])

CAUTION: FOR CONTINUOUS PROTECTION AGAINST FIRE, REPLACE ONLY WITH FUSES OF THE SPECIFIED VOLTAGE AND CURRENT RATINGS.

- 5. Install the Battery Cover on the Case Assembly and tighten the five captive screws (8 in/lbs.).
- 6. Install the two lower bumpers and tighten the two captive screws in each bumper (8 in/lbs.).



FOR QUALIFIED SERVICE PERSONNEL ONLY

BATTERY REPLACEMENT

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STEP

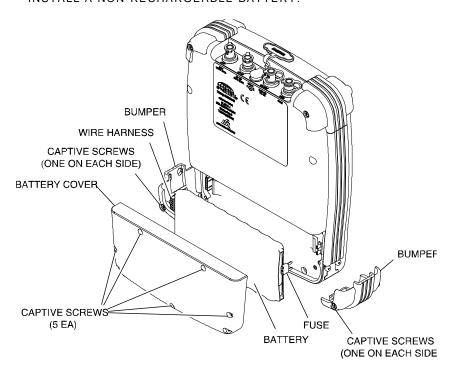
- 1. Verify the IFR 4000 is OFF and not connected to AC power.
- 2. Fully loosen two captive screws in the two lower bumpers and remove the bumpers.
- 3. Fully loosen five captive screws and lift the Battery Cover from the Case Assembly.
- 4. Disconnect the wire harness connecting the battery to the Test Set and remove the battery.
- 5. Install new battery and reconnect the wire harness.

PROCEDURE

- 6. Install the Battery Cover on the Case Assembly and tighten the five captive screws (8 in/lbs.).
- 7. Install the two lower bumpers and tighten the two captive screws in each bumper (8 in/lbs.).

WARNING: DISPOSE OF OLD BATTERY ACCORDING TO LOCAL STANDARD SAFETY PROCEDURES.

CAUTION: REPLACE ONLY WITH THE BATTERY SPECIFIED BY VIAVI. DO NOT ATTEMPT TO INSTALL A NON-RECHARGEABLE BATTERY.



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VIAVI Solutions

North America: 1.844.GO VIAVI / 1.844.468.4284

Latin America +52 55 5543 6644 EMEA +49 7121 862273 APAC +1 512 201 6534

All Other Regions: viavisolutions.com/contacts